GR-2, GR-4, GR-6TW and GR-14TW Grill Kits
For Adding Optional Grill to STAR Fixed Radiant Heaters

STAR-14 Fixed Heater
Before Grills are Added
See Page 2 – Fig. 1

STAR-14 Fixed Heater
After Grills have been Added
See Page 2 – Fig. 2

STAR-06 Fixed Heater
Before Grill is Added
See Page 3 – Fig. 1

STAR-06 Fixed Heater
After Grill has been Added
See Page 3 – Fig. 2

STAR-02 to 05 Fixed Heater
Before Grill is Added

STAR-02 to 05 Fixed Heater
After Grill has been Added
See Page 4
The kit (168-053169-066) that adds a grille to a fixed 13.5 kW heater includes the following parts:

1. Grille (2 Req’d)
2. 1/4-20 x 1/2" Long Bolt (4 Req’d)
3. 1/4-20 Square Nut (4 Req’d)

2. Lay back of heater on floor.
3. Place grille prongs into slots of reflector using a counterclockwise rotation — see Detail A. Insert 1/4-20 screws (2) through looped ends of grille with 1/4-20 square nut (3) on opposite side. Tighten screws securely in place with screwdriver.

4. Install remaining grille in same manner as step 3.
The kit (168-053169-060) that adds a grille to a fixed 6 kW heater includes the following parts:

1. Grille
2. 1/4-20 x 1/2" Long Bolt (2 Req'd)
3. 1/4-20 Square Nut (2 Req'd)

2. Lay back of heater on floor.

3. Place grille prongs into slots of reflector using a counterclockwise rotation — see Detail A. Insert 1/4-20 screws (2) through looped ends of grille with 1/4-20 square nut (3) on opposite side. Tighten screws securely in place with screwdriver.
INSTALLATION OF GRILL IN STAR-02 AND -05 RADIANT HEATER

Snap grill prongs into lip of aluminum extrusion.

RENEWAL PARTS IDENTIFICATION

| Grill for STAR-02 | PCN 111878 |
| Grill for STAR-05 | PCN 111894 |
| Grill for STAR-06 | 134-304892-001 |
| Grill for STAR-14 (2) | 143-304892-003 |

Hardware for Mounting Grills GR-6KW and GR-14KW

| Screw | 248-075512-123 |
| Square Nut | 200-048688-007 |

Limited Warranty:
Please refer to the Chromalox limited warranty applicable to this product at http://www.chromalox.com/customer-service/policies/termsofsale.aspx.